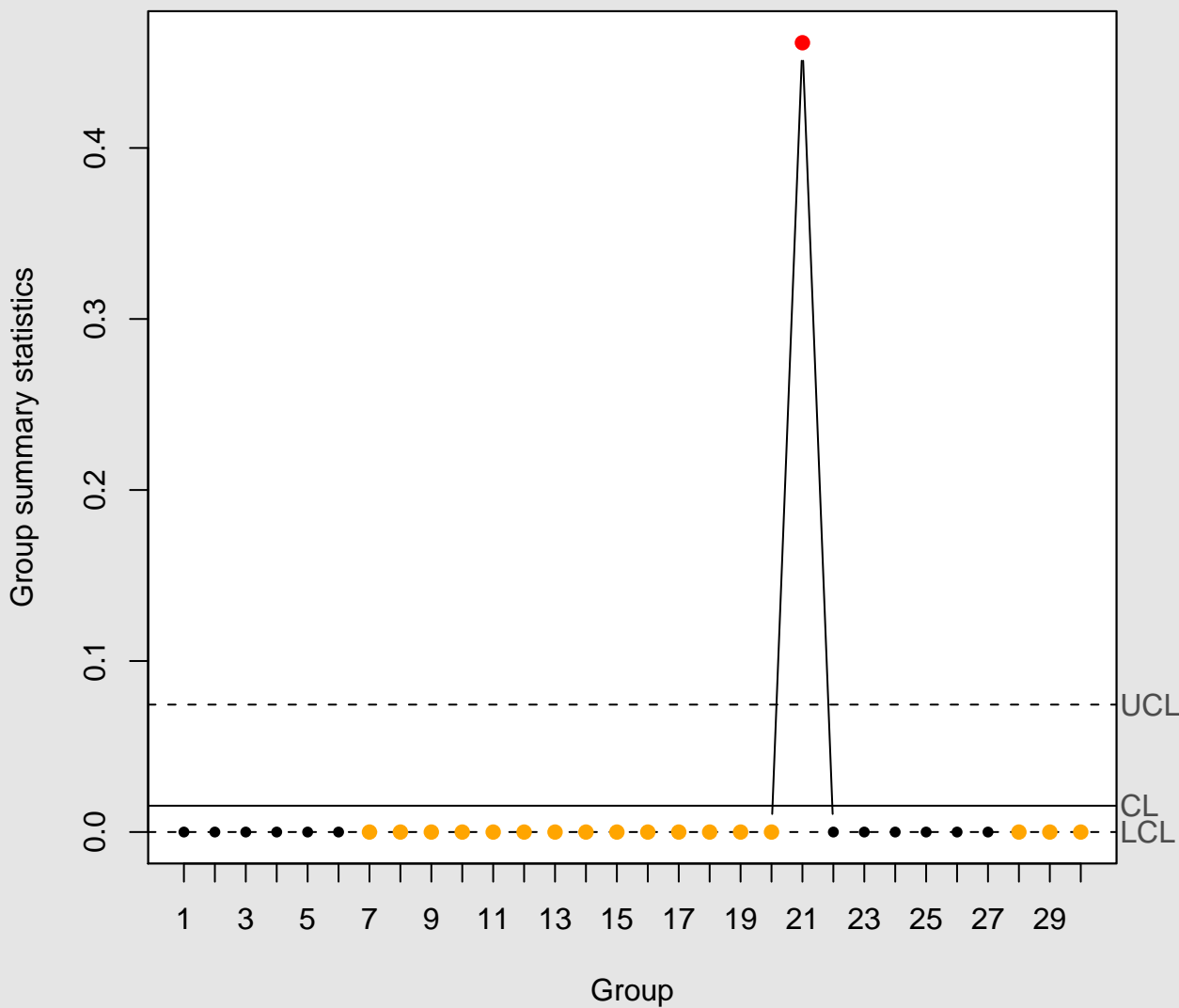


**p Chart  
for defectuosos**



of groups = 30  
0.01538462  
0.1230769

LCL = 0  
UCL = 0.07450886

Number beyond limits = 1  
Number violating runs = 17

**OC curves for p chart**

